

JETI Technische Instrumente GmbH

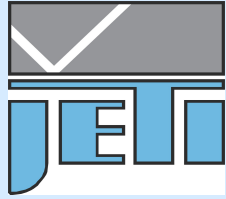
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# Color measurement of light sources

Steffen Görlich

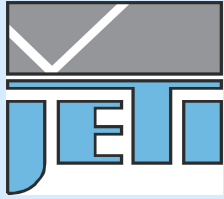
JETI Technische Instrumente GmbH Jena





## Outline

1. Introduction
2. Light measuring quantities
3. Measuring techniques
4. Spot meters on the market
5. Measuring uncertainty
6. Measurement examples
7. Conclusions

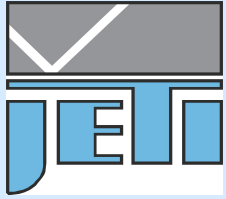


## 1. Introduction

# JETI Technische Instrumente GmbH

- founded in 1998
- Development, production and sales of measuring instruments and components of spectroscopy
- Employees: 14
- Location: Jena/ Thuringia/ Germany
- URL: [www.jeti.com](http://www.jeti.com)





## 1. Introduction

### Product range

#### Spectroradiometry

- Precise, easy to handle and economic
- Currently fourth generation of instruments (specbos 1100, 1200, **1201, 1211**)

#### Read out electronics for array detectors

- Versions for approx. 50 different array detectors
- Modular concept
- Low noise/ high dynamics
- Precise TE cooling

#### OEM spectrometer

- Models for UV to NIR
- Focal lengths 20mm to 140 mm
- Wavelength ranges  
190 nm to 1050 nm (Si)  
900 nm to 2700 nm (InGaAs)

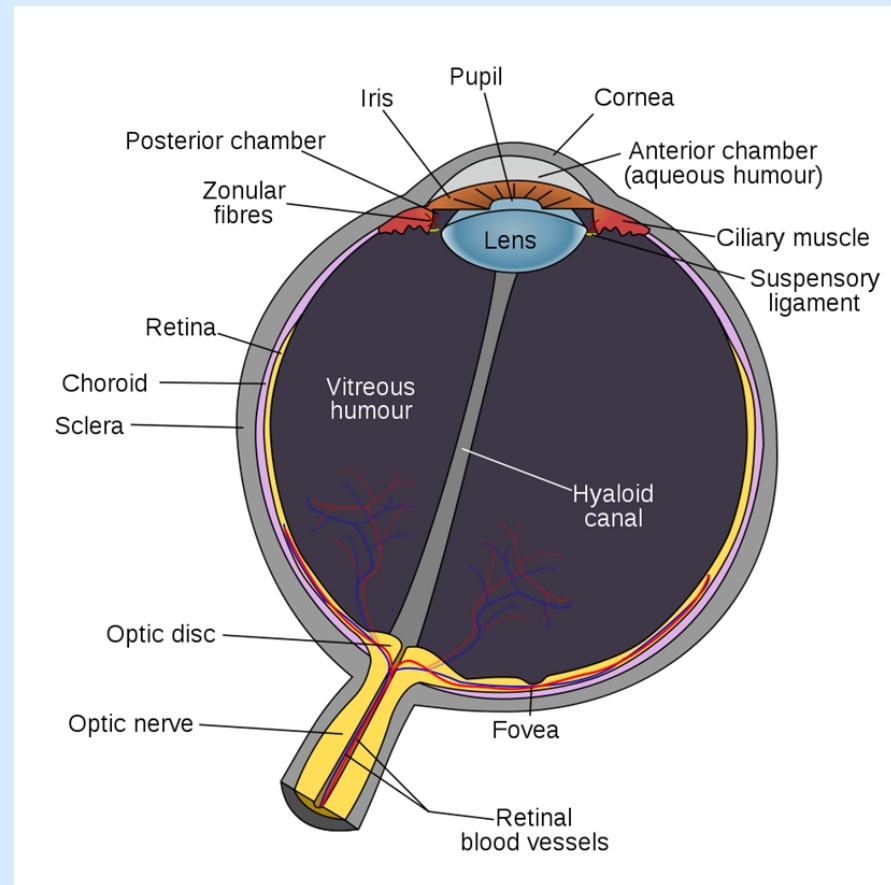


# Examples for color and brightness measurement of light sources

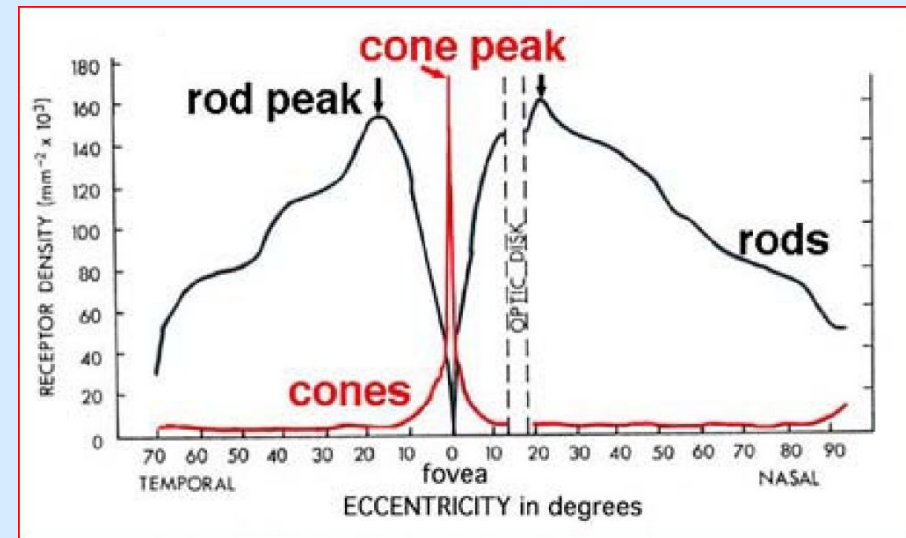
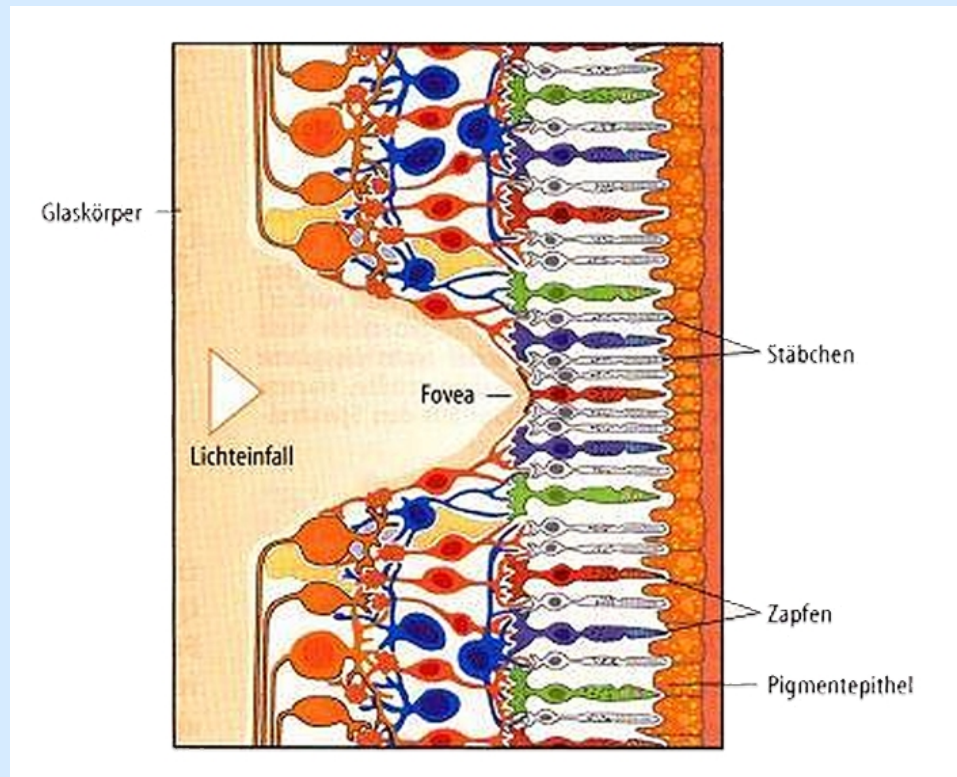
- Part of the quality control in production of light sources
- Agreement of colors of different parts, e.g. of a luminaire or a video wall
- Impact on special processes, e.g. plant growing in a green house, optical hazard on human skin and eye or aging of cultural heritage objects by radiation
- Creation of a desired color impression, e.g. of a movie in cinema or TV
- Security aspects, e.g. in road lighting



## Construction of human eye



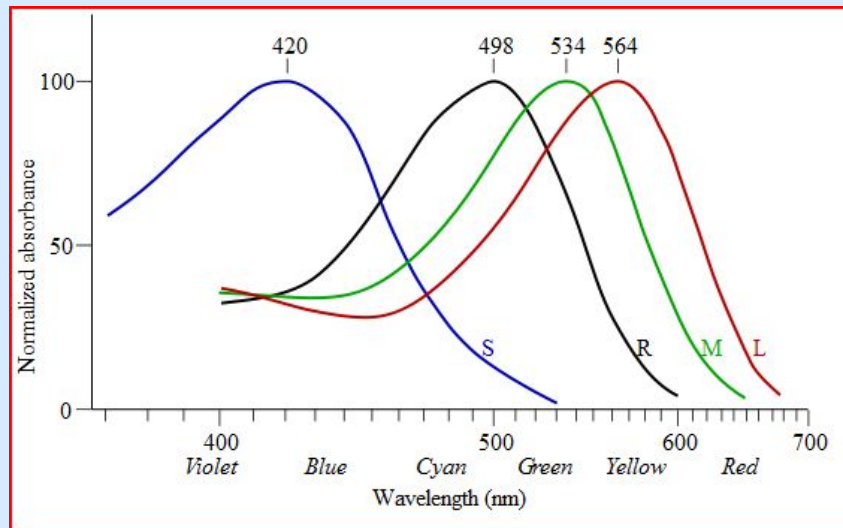
## System of human retina



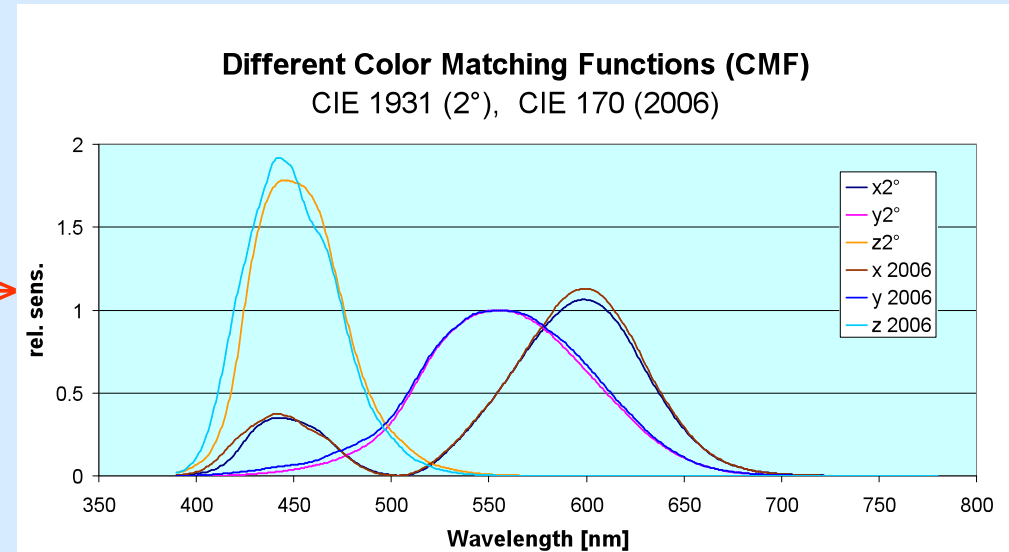
Cones: Color vision

Rods: Brightness vision

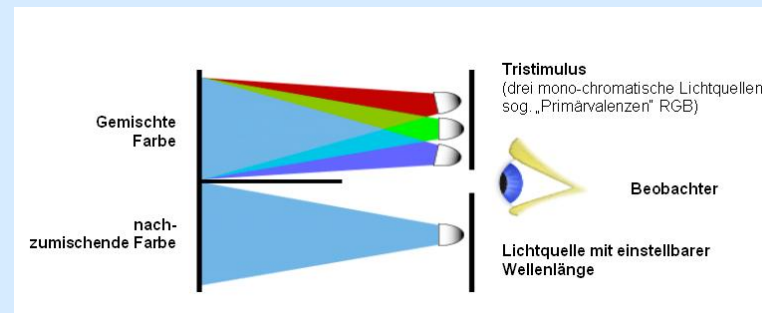
## Technical simulation of human vision

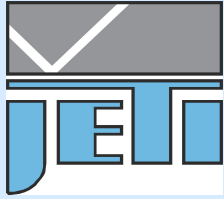


Spectral sensitivities of different „sensors“ of the human retina



Color matching functions (CMF),  $V(\lambda)$





## 2. Light measuring quantities

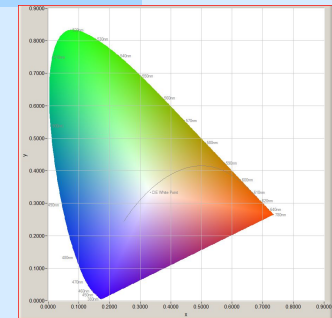
### Resulting color measuring quantities

3 types of cones -> Complete measuring values – 3 dimensional

XYZ direct result of weighting of spectrum with CMFs

Different color spaces: xyY, L\*a\*b\*, Lch, ...

RGB related to primary colors



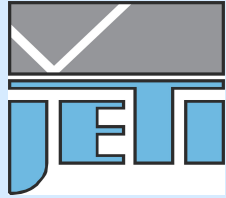
- Reduced to 2 dimensions – only chromaticity

e.g. xy,  $u'v'$ ,  $\lambda_{\text{dom}}$  PE

- Reduced to one dimension – limited information


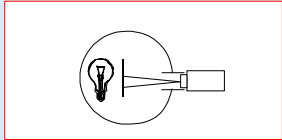
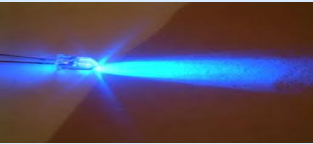
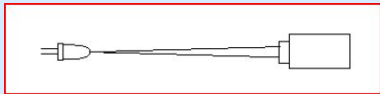

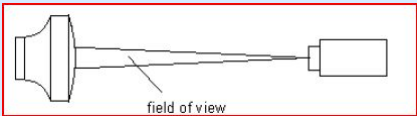

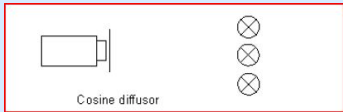
Correlated Color Temperature (CCT) – near Planckian locus

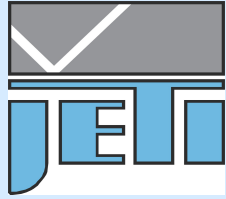
Brightness based on  $\bar{y}_{2^\circ}$  ( $= V(\lambda)$ )



## 2. Light measuring quantities

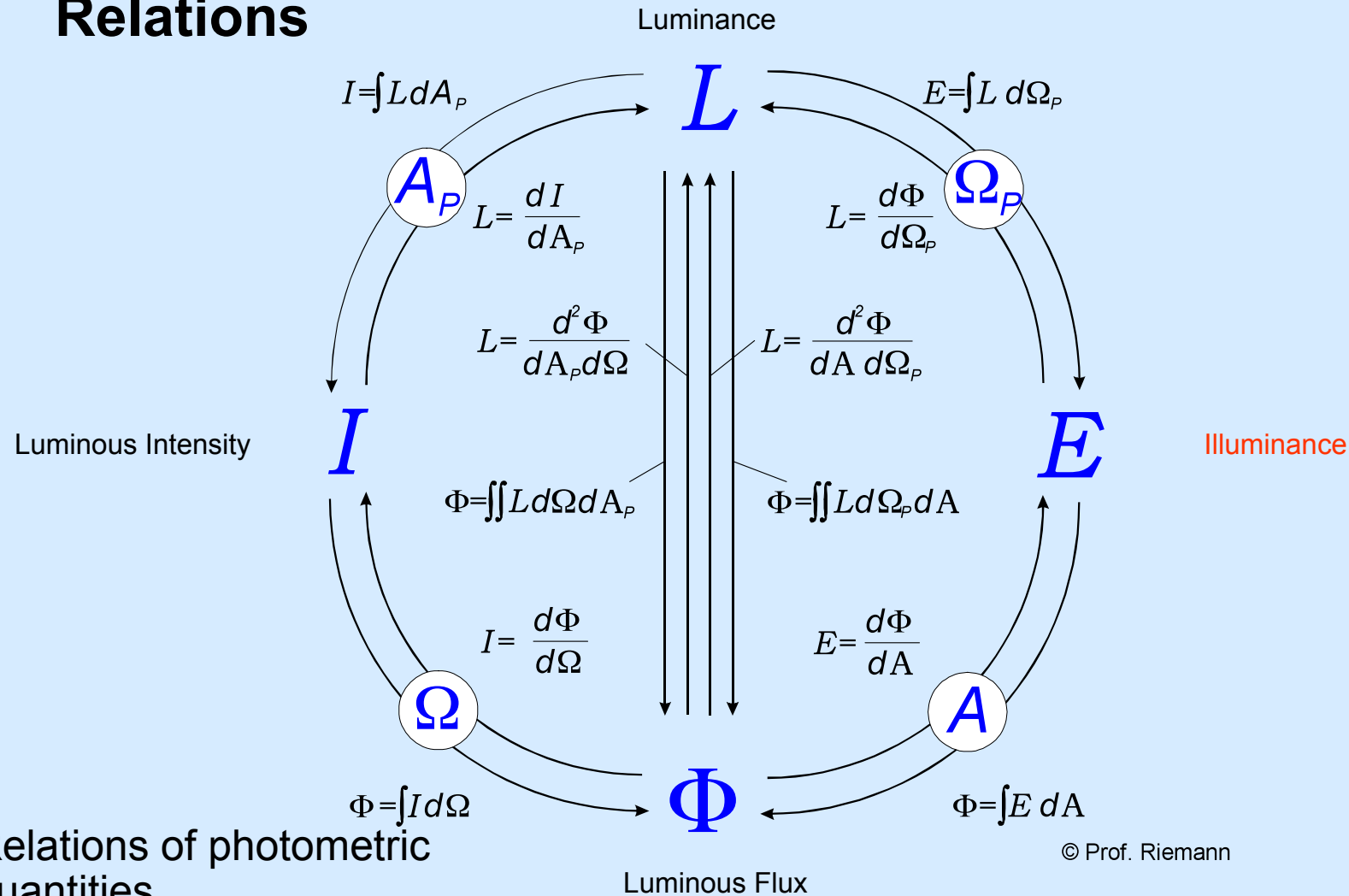
### Overview of brightness definitions

Application	Measuring object	Measuring geometry	Photometr./ Radiometric quantity	Unit
	All around radiating sources like incandescent lamps or LEDs (full space or half space)		Luminous Flux Radiant Flux	lm W
	Point like sources such as single LEDs or lamps with reflector		Luminous Intensity Radiant Intensity	cd W/ sr
	Homogeniously radiating areas such as displays and video screens, but also segments of alphanumeric displays		Luminance Radiance	$\frac{W}{sr * m^2}$
	Illuminated areas such as working tables		Illuminance Irradiance	lx



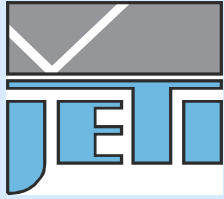
## 2. Light measuring quantities

### Relations



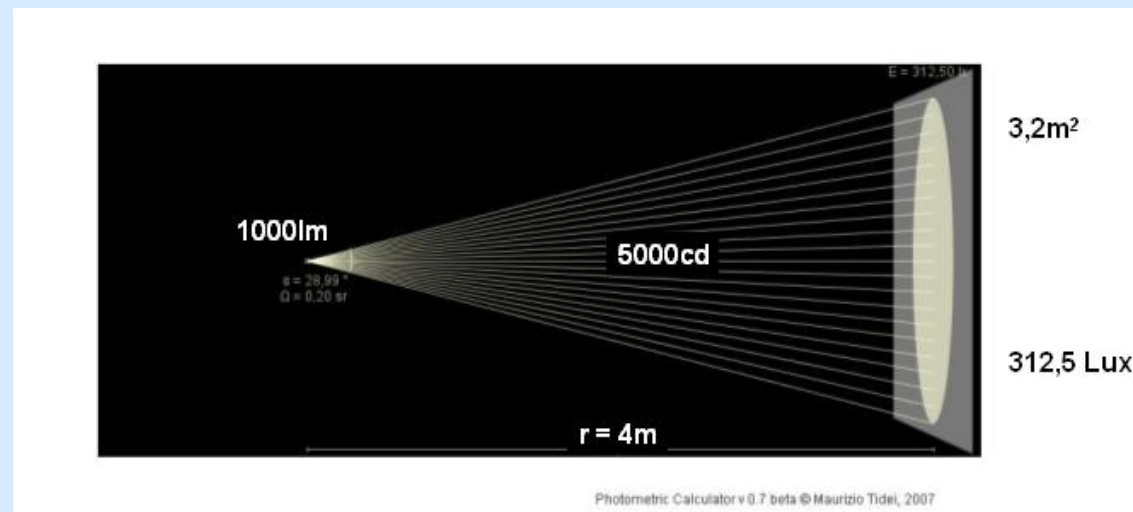
Relations of photometric quantities





## 2. Light measuring quantities

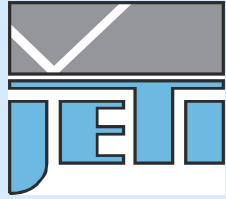
### Relations between photometric quantities



Animation

Source: [http://www.stromsparlampen.eu/fotometrie\\_applet.html](http://www.stromsparlampen.eu/fotometrie_applet.html)





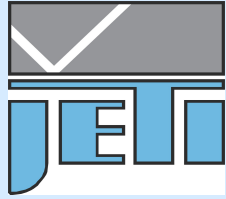
### Measuring techniques

- **Tristimulus – 3 channels for the 3 CMFs**

Filter device (Photometer/ Tristimulus meter)

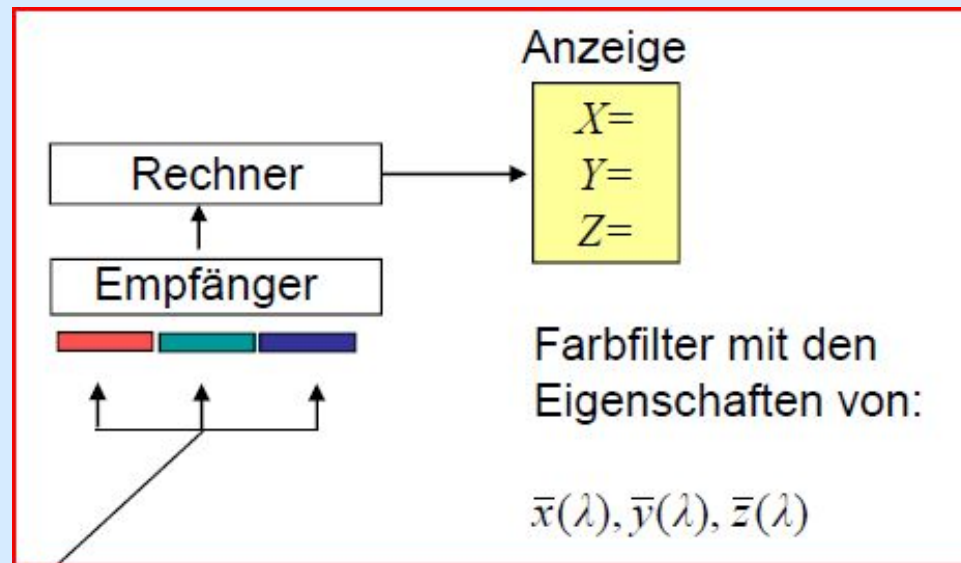
- **Spectral – much more channels, e.g. 400**

Spectroradiometer

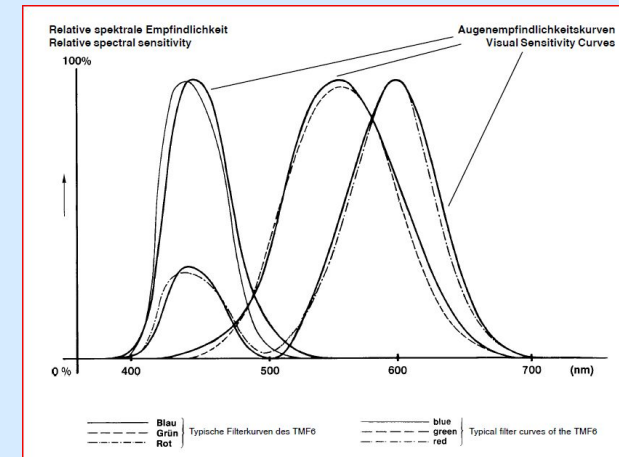


### 3. Measuring techniques

## Tristimulus technique



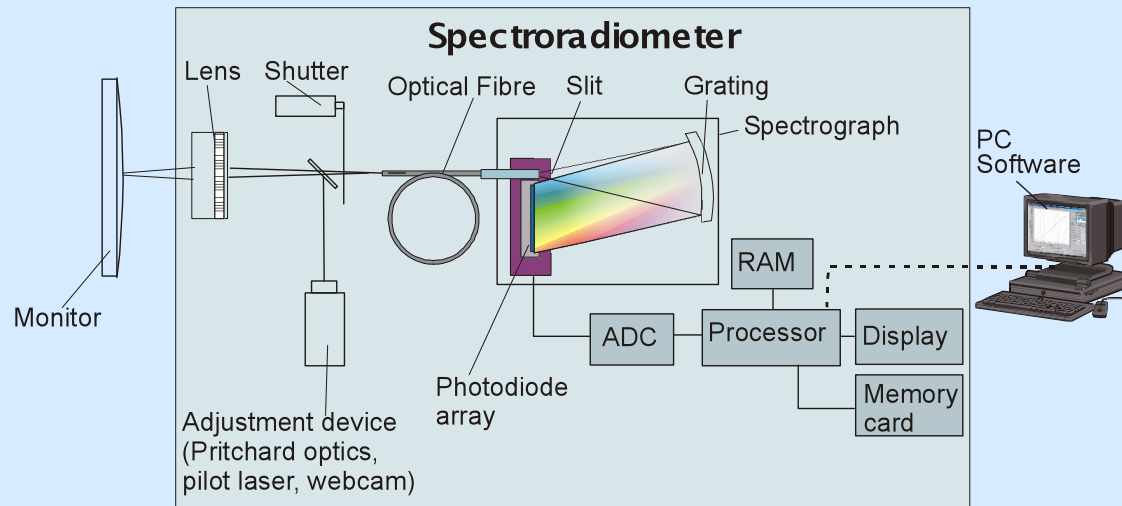
Filter: full area or partial



K-10 (Klein)  
PM 5639 (DK Technologies)  
CA-210 (Minolta)  
Hubble (X-rite)  
TMF 6 (Thoma)  
329801/21 (Yokogawa)  
Spyder 2 Pro (Datacolor)



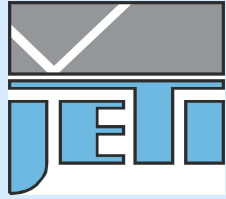
## Spectral technique



Mathematical realization of CMFs

> Matching error  $f_1 = 0$

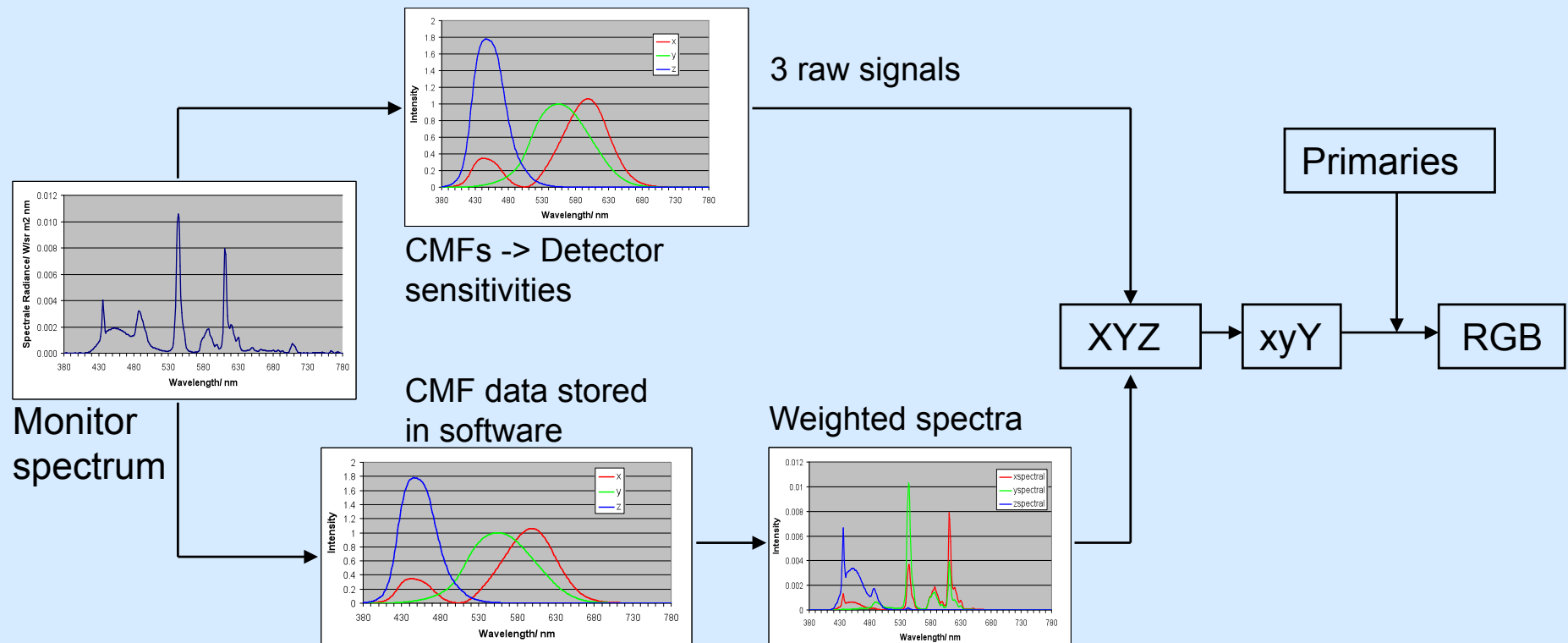
CS-200, CS-2000 (Minolta)  
 PR 655, PR 670, PR 705  
 (Photo Research)  
 CAS 140 (Instrument  
 Systems)  
 OL 770 (Optronics  
 Laboratories)  
 SR 3 (Topcon)  
 Eye One Pro (X-rite)  
 specbos 1211 (JETI)  
 LXChroma (IBA Dosimetry  
 GmbH)

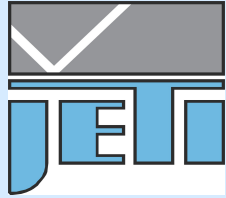


### 3. Measuring techniques

## Principles of color measurement

### Tristimulus

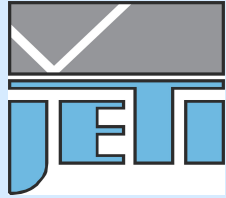




### 3. Measuring techniques

## Tristimulus meter versus Spectroradiometer

	Photometer/ Tristimulus meter	Spectroradiometer
Principle	Realize the $V(\lambda)$ and Color Matching Functions (CMF) by hardware (filters)	Measurement of full radiometric spectrum + Numerical integration
Advantages	<ul style="list-style-type: none"><li>• Fast measurement</li><li>• High sensitivity</li><li>• Quite stable responsivity</li><li>• Easy set up, easy to use</li><li>• Straightforward number of influences to measuring uncertainty</li><li>• More economic</li></ul>	<ul style="list-style-type: none"><li>• No <math>V(\lambda)</math>/ CMF adaption error <math>f_1</math></li><li>• Spectral data available -&gt; extended calculation possibilities, e.g. of Color Rendering Index or spectral weighted data</li></ul>
Disadvantages	<ul style="list-style-type: none"><li>• <math>V(\lambda)</math> adaption error <math>f_1</math></li><li>• therefore adaption to individual spectrum necessary</li><li>• No spectral information</li></ul>	<ul style="list-style-type: none"><li>• No real time mode</li><li>• More influences to measuring uncertainty</li><li>• Wavelength/ sensitivity stability/ straylight</li><li>• More expensive</li></ul>



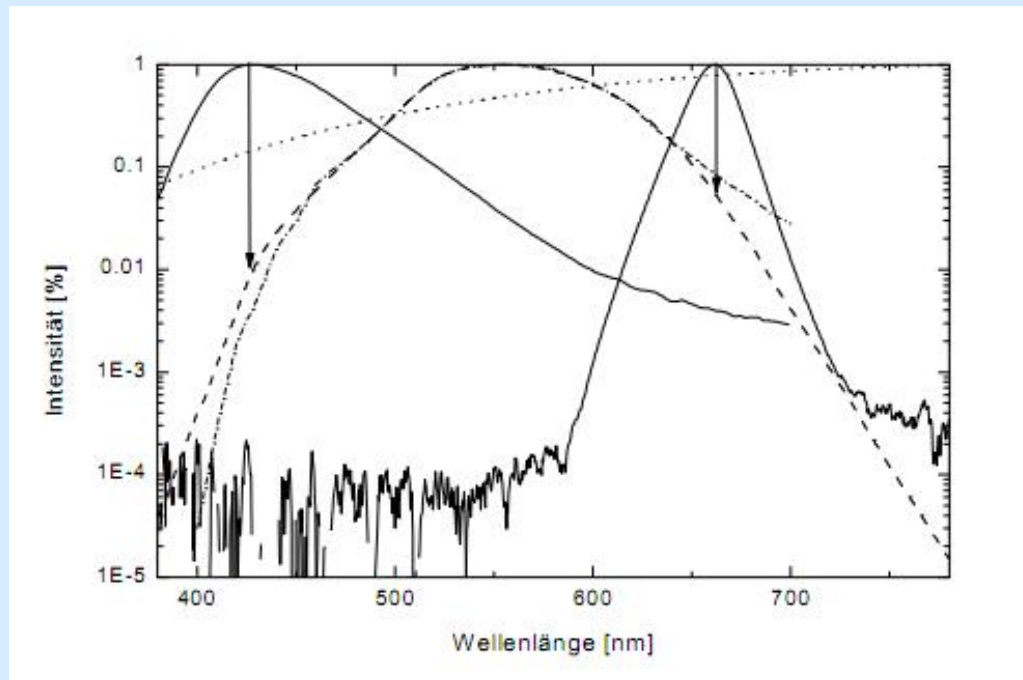
### 3. Measuring techniques

## Luminance measurement on different monitors

Monitor	Technology	CS-2000 (Spectroradio- meter)	PR 650 (Spectroradio- meter)	specbos 1201 (Spectroradio- meter)	TMF 6 (Tristimulus)
Sony LMD 2451	LCD/ LED	100.1	98.7	100.3	90.4
Barco CVM 3501	CRT	88.6	85.0	88.0	85.0
VTS TFT 20W	LCD/ CCFL	95.4	94.2	95.8	68.4
Tamuz QCM 137W	LCD/ CCFL	126.8	125.7	128.3	90.0

- Values in  $\text{cd/m}^2$
- TMF 6 calibrated for CRT monitor
- Spectra specific matrix correction is necessary to obtain small measuring uncertainty

## Problem of Tristimulus measurements



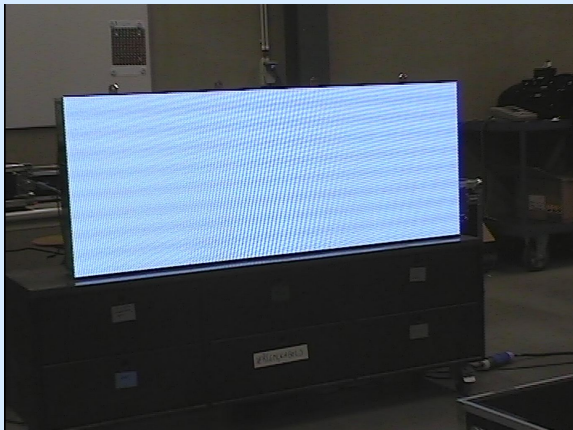
Effect of CMF matching error for blue and red LED spectra

## Connection between both techniques

### Profiling of filter devices

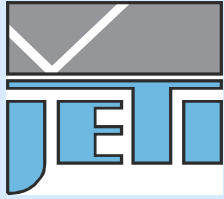
Simple: Photometric correction

$$CCF = \frac{L_{\text{Spektralradiometer}}}{L_{\text{LMK}}} = \frac{\int L_{e\lambda} \cdot V(\lambda) d\lambda}{L_{\text{LMK}}}$$



Valid for more spectra: 4-color-correction, Multicolor-correction

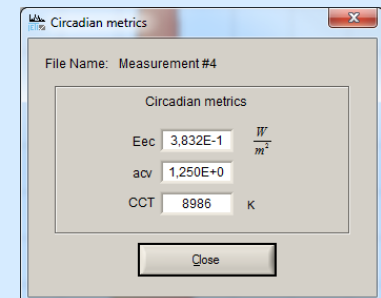
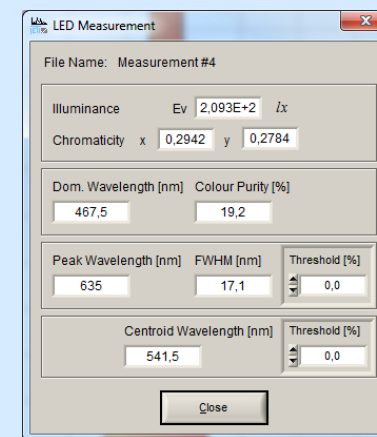
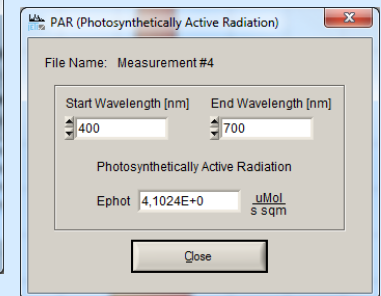
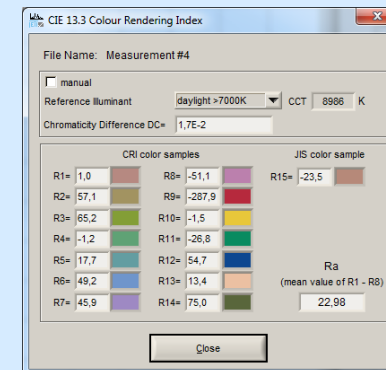
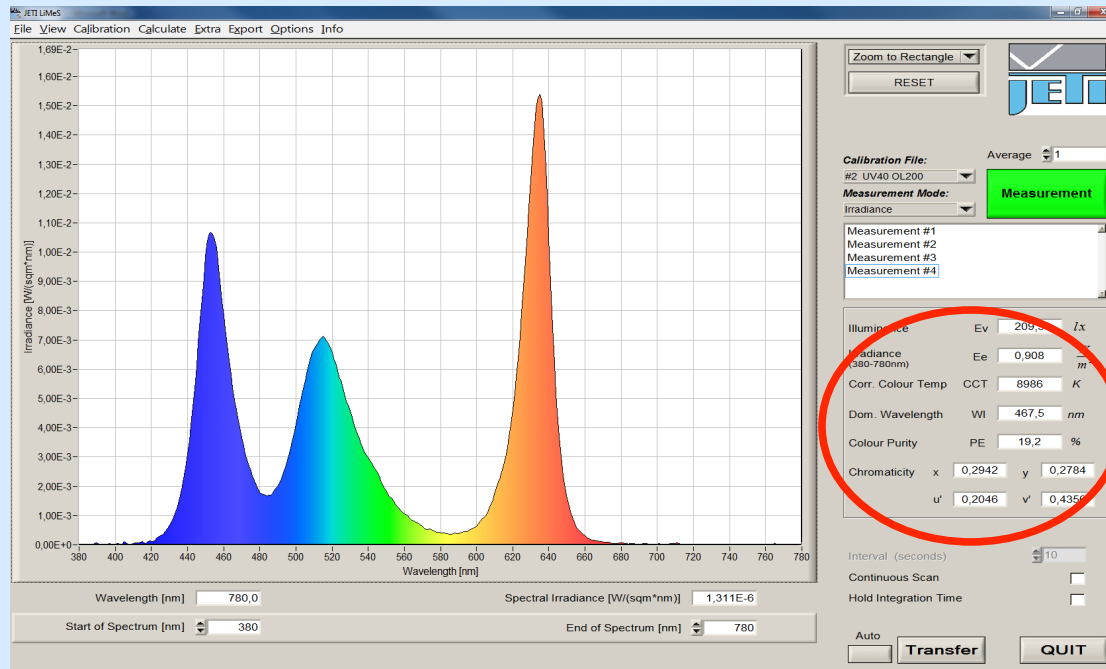


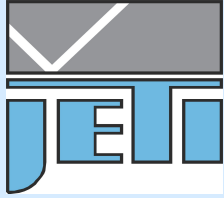


### 3. Measuring techniques

## Flexibility of spectral measurements

### Measuring values



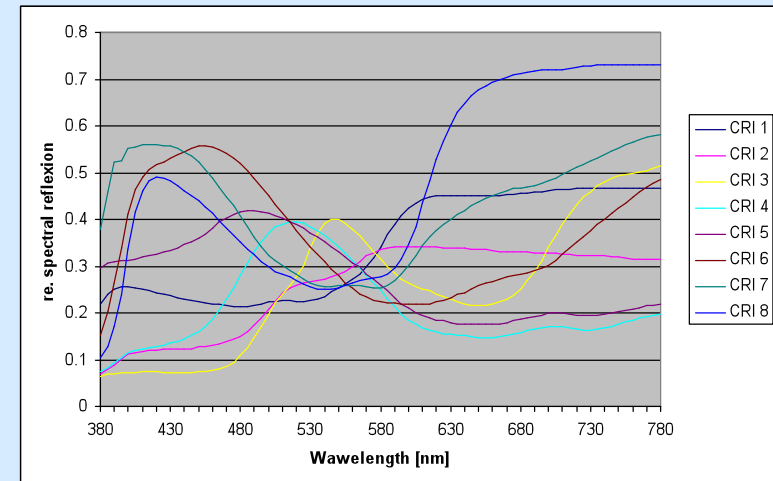


### 3. Measuring techniques

## Flexibility of spectral measurements

### Color Rendering Index CRI

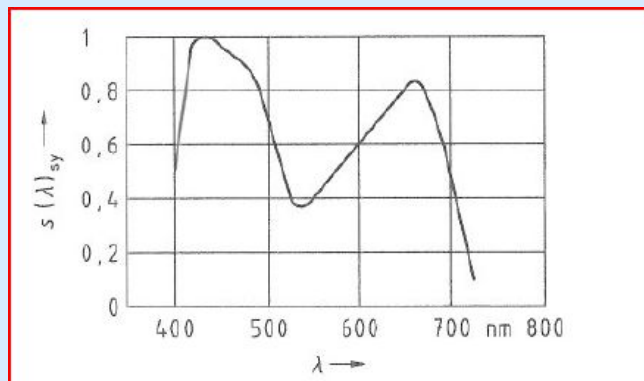
- 14 CIE test color samples (virtual, definition of spectral reflexion)
- Calculation of colorimetric values with reference illuminant and light source to be tested
- Calculation of color differences for each test sample
- Relating to ideal rendering of 100
- Averaging sample 1 ... 8 =  $R_a$ 
  - Determination of CRI only possible with spectroradiometer
  - Significant problem of classical CRI calculation with LED sources
    - > CQS



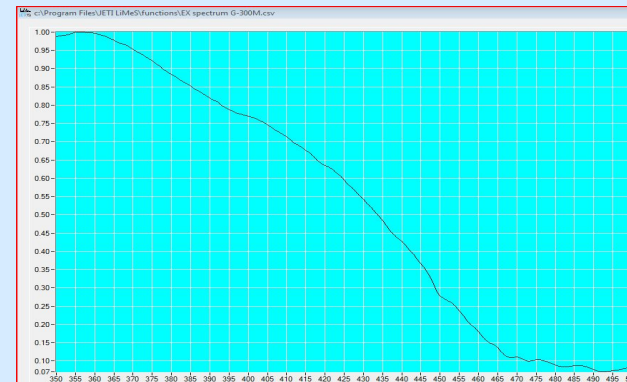
## Flexibility of spectral measurements

### Action spectra

- Effect of optical radiation is often wavelength dependent
- Modeling by Weighting (action) spectra
- Classical examples:  $V(\lambda)$ , CIE 1931 standard observer
- Maximum of action spectra is mostly = 1 (100 %)



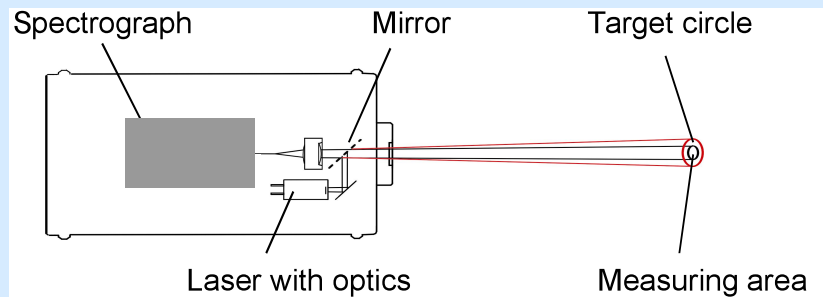
Efficiency of Photo synthesis



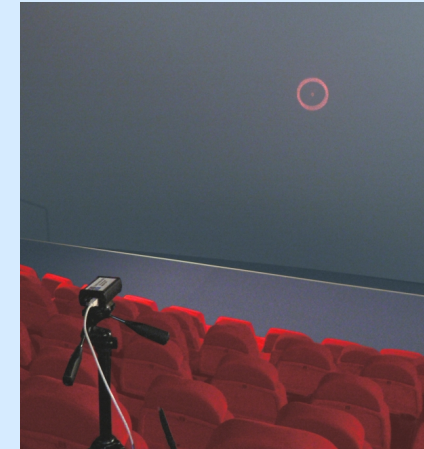
Charging efficiency of photochrome material for safety signs in airplanes

## Measuring principles

- Spot measurement**



Luminance



JETI specbos1201



Luminous  
intensity



Illuminance



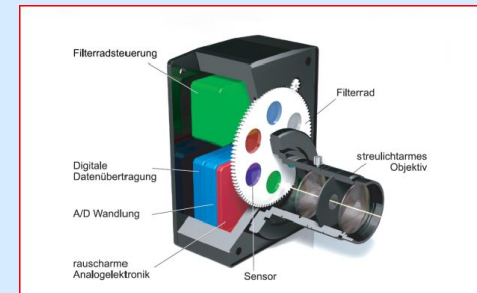
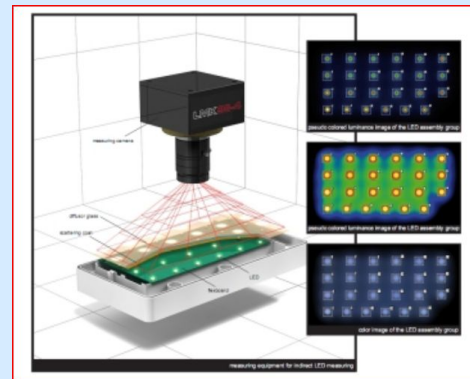
Minolta CS-200

Photometrically, tristimulus or spectral based

For: Luminance, Illuminance, Luminous intensity

## Measuring principles

- Video photometer**



TechnoTeam LMK98-4 color

Space resolved

Photometrically or Tristimulus based

For: Luminance, Luminous intensity

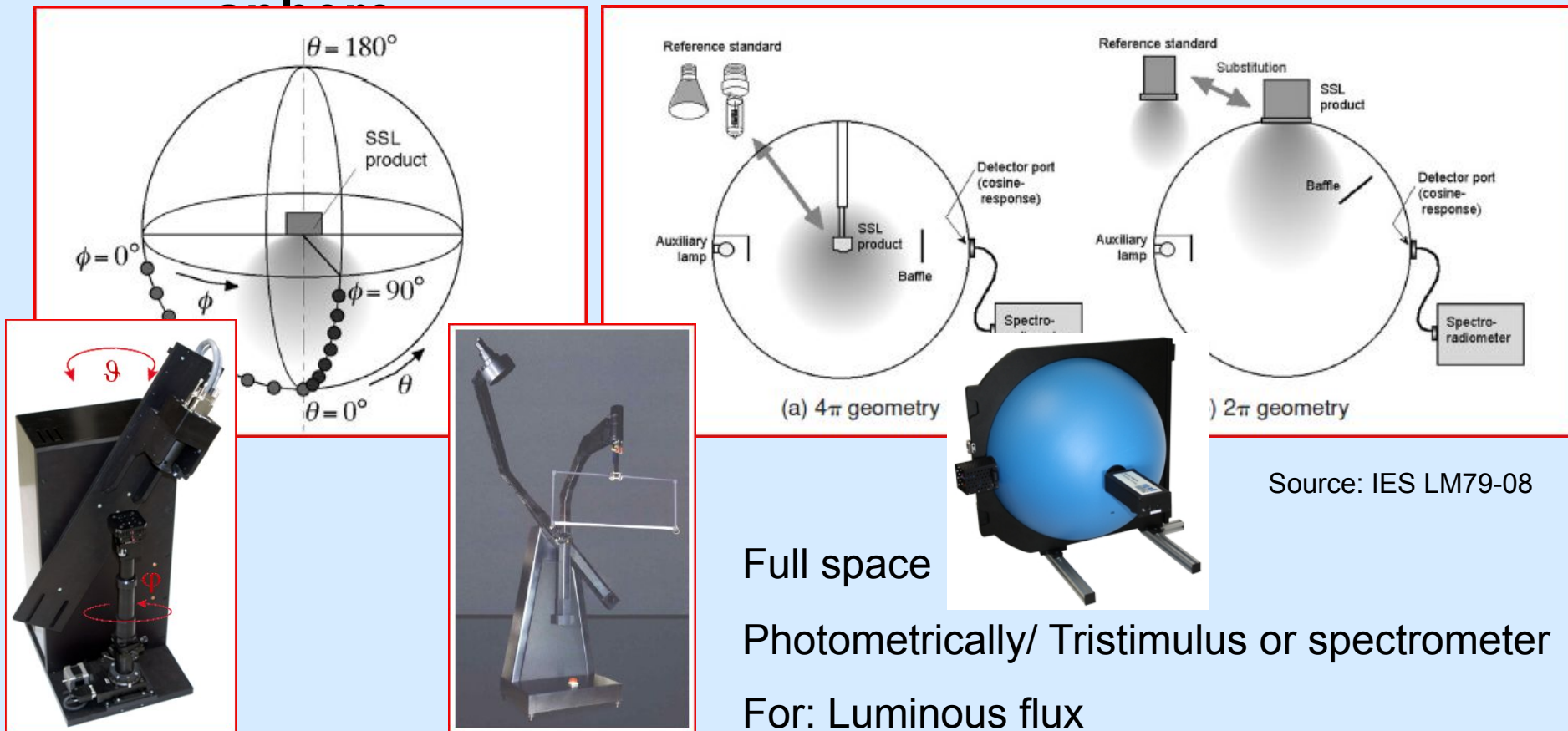


Radiant Imaging ProMetric

## Measuring principles

### Goniometer

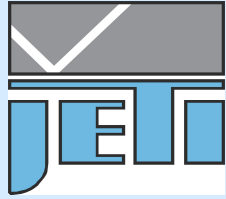
### Integrating



## General peculiarities of LED measurement

- small sources, often radiation only in one half sphere
- sometimes low bandwidth spectra
- Color characteristics may be angle dependent





## 4. Spot meters on the market

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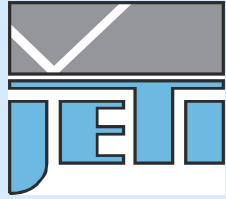
### List of selected commercial spot meters

Both principles: tristimulus and spectral resolving

Konica Minolta – CA-210, CA-310, CS-200, CS-2000  
X-Rite – Hubble, ColorMunki, Eye one, Eye one pro, Chroma 5  
Klein – K-10  
DK Technologies – PM 5639  
Datacolor – Spyder 2, Spyder 3  
Photo Research –PR-655, PR-670, PR-680, PR-705/ 715  
Gooch&Housego – OL 770VIS-DMS  
Instrument Systems – CAS140CT, MAS 40  
Sencore – ColorPro  
Ultra Stereo Labs, inc – PCA100  
Just Normlicht – GLoptic mini, GLoptic profi  
IBA – LXchroma  
Majantys – Probe4Light  
Gamma Scientific – GS-1280 RadOMAcam  
Opsira – spec´3, SPR´3  
Ocean Optics – 4000, Jaz  
OrbOptronix – SP-75  
Gretag McBeth – spectrolino  
International Light – ILT 950  
JETI – specbos 1201, specbos 1211

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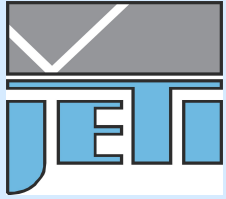




## 4. Spot meters on the market

### Selected data of often used (monitor) measuring instruments

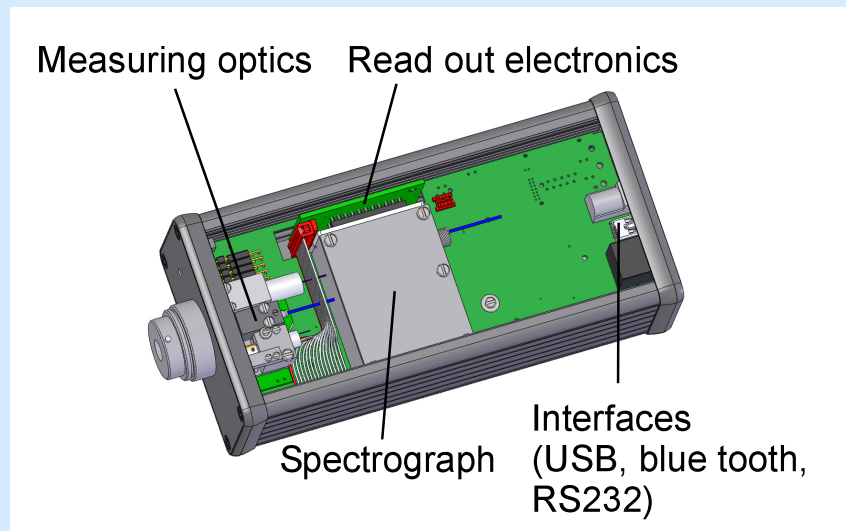
Tristimulus	K-10	PM 5639	CA 210	Hubble
Manufacturer	Klein	DK Technologies	Konica Minolta	X-rite
Kind of measurement	distance, contact	distance	contact	distance
xy accuracy @ 40 cd/m <sup>2</sup>	±0.002	±0.002 on white	±0.005 on white	±0.003
Remark			table instrument	target finder
Price	~ EUR 9 000	~ EUR 9 000	~ EUR 8 000	~ EUR 4 200
Spectral	CS-2000	CS-200	specbos 1211	Eye one pro
Manufacturer	Konica Minolta	Konica Minolta	JETI GmbH	X-rite
Kind of measurement	distance	distance	distance	contact
Bandwidth	≤ 5 nm	10 nm	4.5 nm	10 nm
xy accuracy @ 40 cd/m <sup>2</sup>	x: ±0.0015, y: ±0.001	±0.003	±0.002 @ 2856 K	±0.002
Remark	1°, 0.2°, 0.1°	1°, 0.2°, 0.1°, battery	target finder	also reflectance
Price	~ EUR 24 000	~ EUR 13 000	~ EUR 7 500	~ EUR 1 000

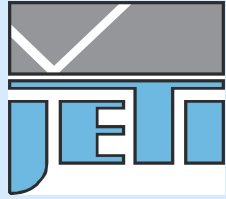


## 4. Spot meters on the market

### Example of a spectral measuring device

**specbos 1211**



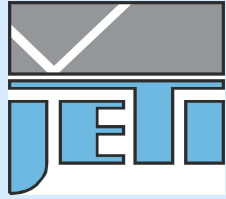


## 4. Spot meters on the market

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### **specbos 1211**

- Luminance and illuminance mode, optionally: luminous flux and intensity mode
- Automatic detection of accessory
- Luminance mode: Fixed measuring optics – measuring diameter is increasing with increasing distance, Measuring area is marked by a red circle
- Illuminance mode: diffusor
- Spectrometer: imaging grating and high sensitive detector array (back thinned CCD)



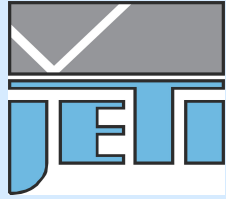
## 4. Spot meters on the market

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### **specbos 1211**

#### **Operation with**

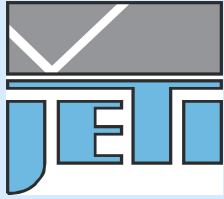
- PC-Software (e.g. with Netbook, flexible with Bluetooth)
- Radiometric DLL (e.g. JETI Radio.dll)
- Firmware commands (e.g. \*meas:chromxy)
- Virtual Instruments (VI for LabView)



## 4. Spot meters on the market

### specbos 1211 vs. specbos 1201

	<b>specbos 1211</b>	<b>specbos 1201</b>
Wavelength	350 (250) ... 1000 nm	380 ... 780 nm
Optical resolution (FWHM)	< 4.5 nm	5 nm
Measuring range luminance (Illum. A)	0.2 ... 2 500 cd/m <sup>2</sup> (higher values with optional filter)	2 ... 70 000 cd/m <sup>2</sup>
Measuring range illuminance (Illum. A)	2 ... 10 000 lx (higher values with optional more dense diffusor)	20 ... 200 000 lx
Measuring time @ gray LED monitor	approx. 0.3 s at 100 cd/m <sup>2</sup> approx. 2 s at 5 cd/m <sup>2</sup>	approx. 2.5 s at 100 cd/m <sup>2</sup> approx. 30 s at 5 cd/m <sup>2</sup>
Interfaces	USB, Bluetooth, RS 232	USB
Software	Radiometric software LiMeS Monitor software MoDiCal	Radiometric software LiMeS
Power supply	USB; battery; 9V-power supply	USB
Weight	450 g	350 g
Dimensions	180 mm x 82 mm x 53 mm	140 mm x 60 mm x 34 mm

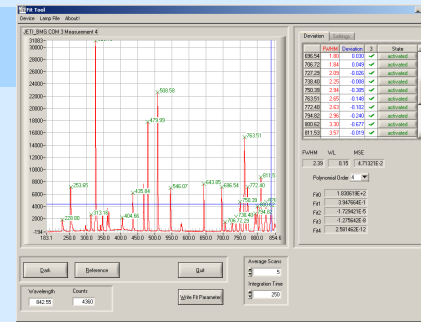


## 4. Spot meters on the market

# Calibration of a spectroradiometer for LED measurement

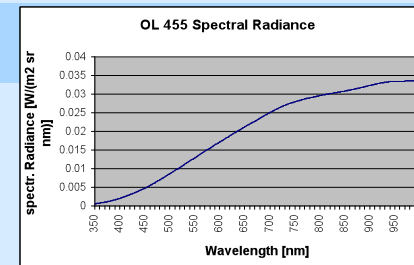
- Wavelength

HgAr low pressure gas discharge lamp



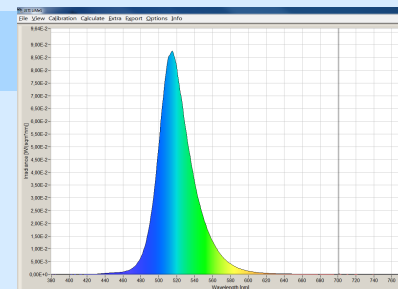
- Spectral sensitivity

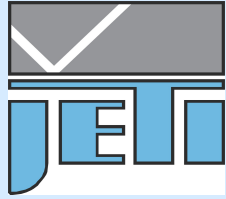
Incandescent lamp standard



- Absolute calibration

Green LED standard





## 5. Measuring uncertainty

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**What „precision“ of measuring results can be achieved?**

Measuring precision?

Tolerance?

Measuring error?

Reproducibility?

### Uncertainty calculation

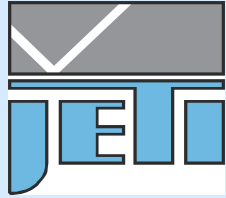
#### Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results (GUM)

- List all contributions to uncertainty and determining a mathematical formula combining them

$$cf(\lambda) = \frac{Rohd_{Kai}}{\frac{Rohd_2}{Rohd_1} \cdot Le_{Re, f_{norm}} \cdot S_{Re, f_{norm}}(\lambda) \cdot t_{int}} \cdot (1 - k) \quad \text{Model}$$

- Determination of type (evaluation by statistical methods/ other means)
- Listing of value, relative uncertainty, DOF and sensitivity coefficient for each contribution
- Calculation of combined uncertainty using the „root-sum-of-squares“
- Calculation of extended uncertainty (mainly extension factor 2)





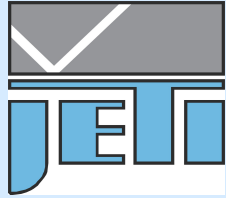
## 5. Measuring uncertainty

### Budget for **calibration** uncertainty

Quantity	Symbol	Value	Relative uncertainty	Degree of freedom	Type	Rel. Sensitivity coefficient	Contribution to uncertainty
distance	$d_m$	500 mm	$1.36e-4$	30.7	B	$2cf(\lambda)/d_m$	$= f(\lambda)$
Maximum spectral irradiance	$E_{\text{emax}}$	range	$8.65e-3$	$\infty$	A	$-cf(\lambda)/E_{0\text{max}}$	$= f(\lambda)$
Integration time	$t_{\text{int}}$	500 ms	$5.77e-6$	$\infty$	B	$-cf(\lambda)/t_{\text{int}}$	$= f(\lambda)$
etc.	....	....					

Selected contributions to the uncertainty of a spectroradiometer

Example Luminance specbos 1201:  $1000 \text{ cd/m}^2 \pm 44 \text{ cd/m}^2$  ( $k=2$ )



## 5. Measuring uncertainty

### What „precision“ of measuring results can be achieved?

- Specification only for calibration status -> defined spectrum

#### Measuring ranges and accuracies

Measuring range luminance	0.1 ... 2500 cd/m <sup>2</sup> (higher values with optional filter)
Measuring range illuminance	2 ... 10 000 lx
Luminance accuracy	± 2 % (@ 1 000 cd/m <sup>2</sup> and 2856 K)
Luminance repeatability	± 1 %
Chromaticity accuracy	± 0.002 x, y (@ 2856 K)
Color repeatability	± 0.0005 x, y
CCT repeatability	± 20 K (@ 2856 K)

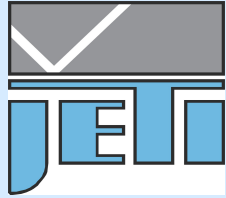
#### Accuracy: Chromaticity (Standard light source A)\*1

x,y	:±0.003 (0.003 to 0.005 cd/m <sup>2</sup> )
x,y	:±0.002 (0.005 to 0.05 cd/m <sup>2</sup> )
x	:±0.0015 (0.05 cd/m <sup>2</sup> or more)
y	:±0.001 (0.05 cd/m <sup>2</sup> or more)

#### Repeatability: Luminance (2σ) (Standard light source A)\*2

0.4%	(0.003 to 0.05 cd/m <sup>2</sup> )
0.3%	(0.05 to 0.1 cd/m <sup>2</sup> )
0.15%	(0.1 to 5,000 cd/m <sup>2</sup> )

- Real measuring situation -> additional influences



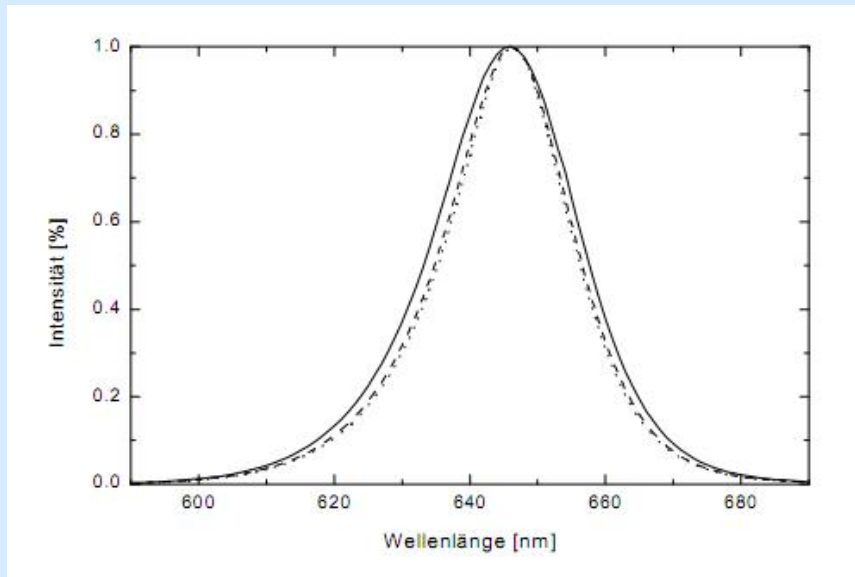
## 5. Measuring uncertainty

### Effect of wavelength error

	Correct values		Spectral shift by + 1 nm		Differences	
	x	y	x	y	$\Delta x$	$\Delta y$
R	0,7005	0,2977	0,7016	0,2965	0,0011	-0,0012
G	0,1615	0,6572	0,1661	0,6637	<b>0,0046</b>	<b>0,0065</b>
B	0,1509	0,0370	0,1499	0,0387	-0,0010	0,0017
W	0,3770	0,3509	0,3787	0,3512	0,0017	0,0003
RGB	0,2241	0,2324	0,2230	0,2366	-0,0011	<b>0,0042</b>

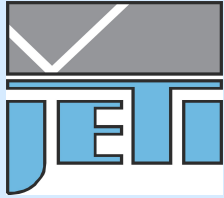
spectra: RGBW power LED

### Effect of bandwidth (optical resolution)



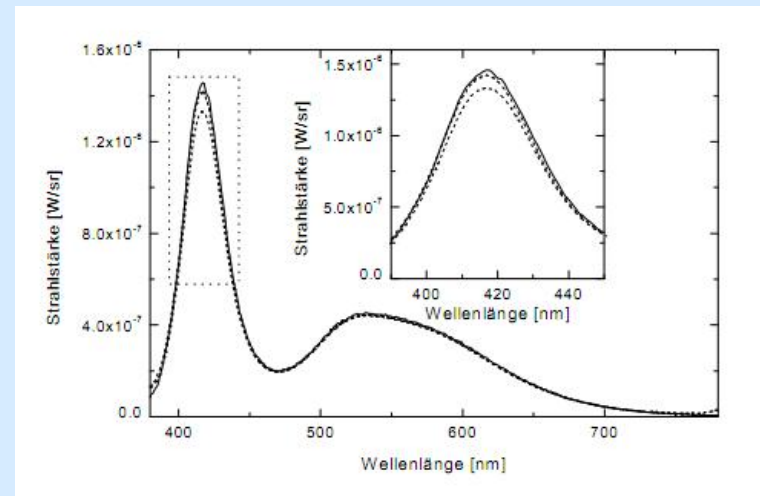
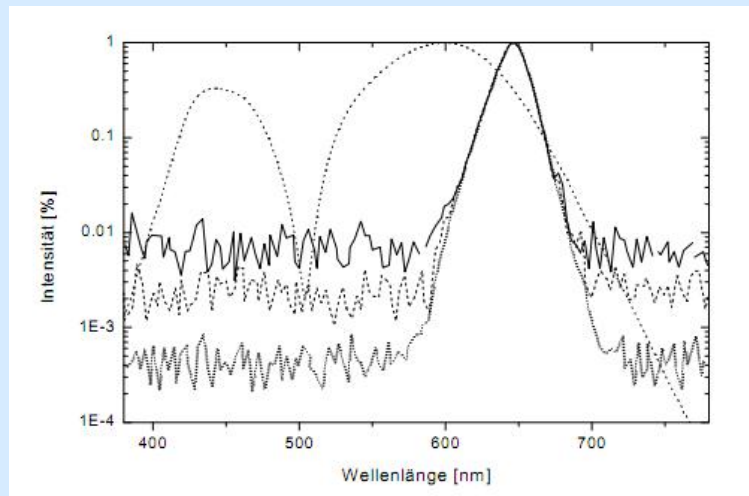
Band pass [nm]	$\lambda_{\text{dom}}$ [nm]	$\lambda_{\text{centroid}}$ [nm]	FWHM [nm]
0.5	634.18	644.71	20.75
1	634.16	644.59	20.8
2	634.13	644.62	20.95
5	633.91	644.56	21.82
10	633.26	644.44	24.49

Source: Handbuch der LED-Messtechnik, Instrument Systems Munich



## 5. Measuring uncertainty

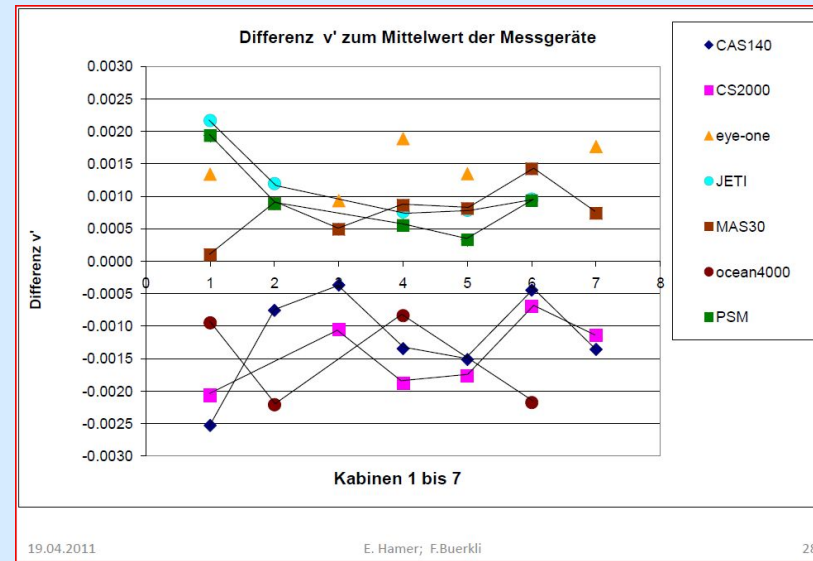
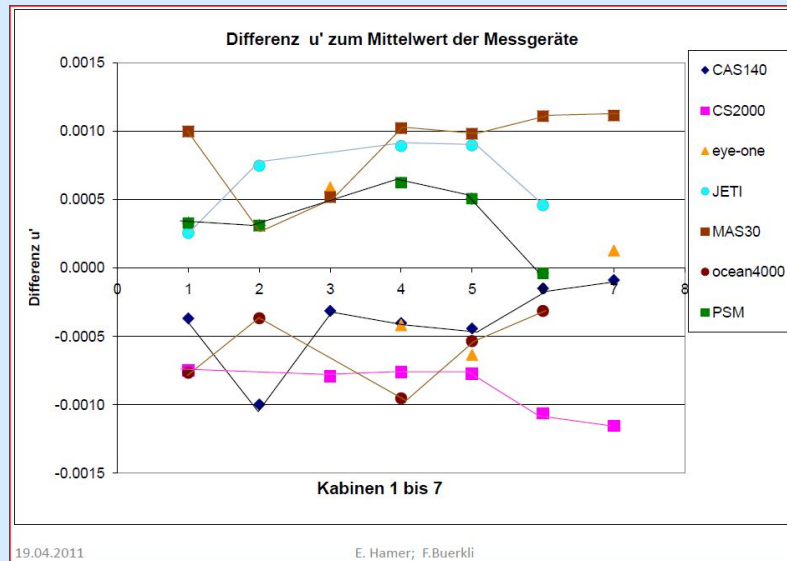
### Effect of



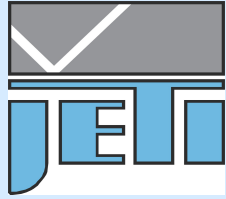
Dynamics	x	y	$\lambda_{\text{dom}}$ [nm]	PE [%]
1e2	0.675	0.282	648.1	87
1e2.5	0.701	0.286	637.0	96
1e3.5	0.714	0.287	634.3	100

Stray light	x	$\Delta x$	y	$\Delta y$
solid	0.2894	-	0.3041	-
dot 1	0.2903	0.0009	0.3065	0.0024
dot 2	0.2915	0.0021	0.3098	0.0058

### FOGRA test (measurement of viewing cabinets)



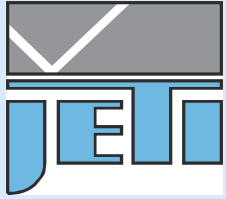
Differences in  $u'v'$  to mean value of 7 cabinets



### **Comparability of different instruments**

Possible reasons for differences in readings can be  
(in the following order):

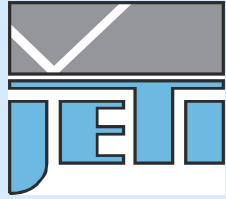
1. Differences in device parameters (optical resolution, digital resolution, wavelength precision, stray light, dynamics, ...)
2. Individual status of calibration (wavelength, sensitivity)
3. Individual measuring errors (ambient light, adjustment, drift of sample, temperature, ...)



### **specbos 1211 – Comparability with CS 2000 (for arbitrary spectra)**

- Deviation xy up to 0.002
- therefore differences in CCT up to 150 K
- Differences in  $L_v$  in the range of 1 ... 2 %
- Caused by differences in
  - Wavelength fit
  - Level calibration
  - Individual parameters (stray light, non linearity, bandwidth ...)



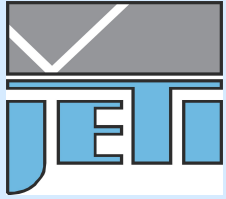


## 5. Measuring uncertainty

### What instrument to use?

Application	Instrument
Comparison measurements of sources with equal spectra	filter instrument
Absolute measurements of sources with same spectra	filter instrument, profiled by a spectroradiometer
Absolute measurements of sources with arbitrary spectra	spectroradiometer
Measurement of values except $xyY$ and related quantities	spectroradiometer

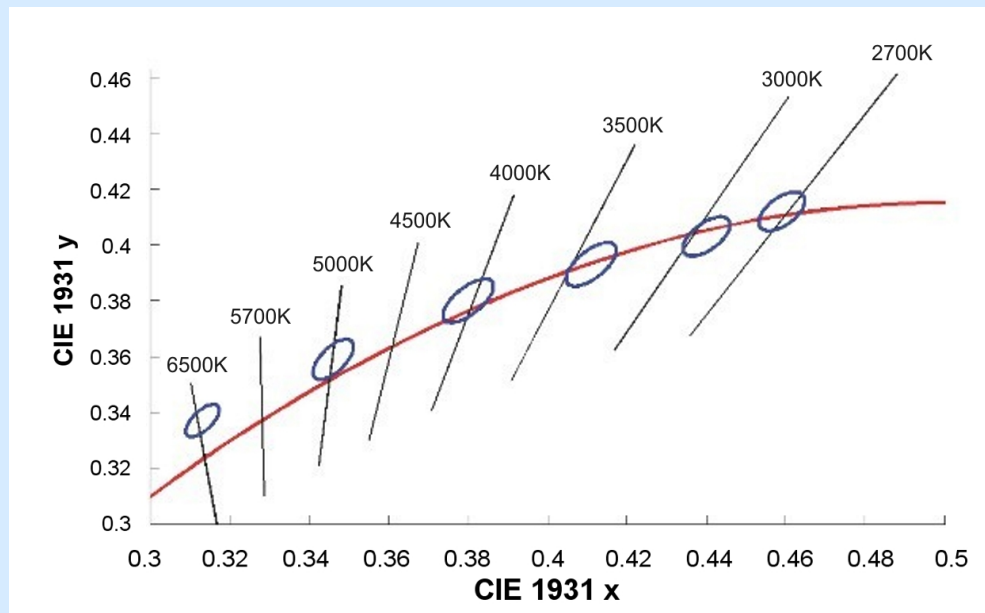
Which color differences can be distinguished?



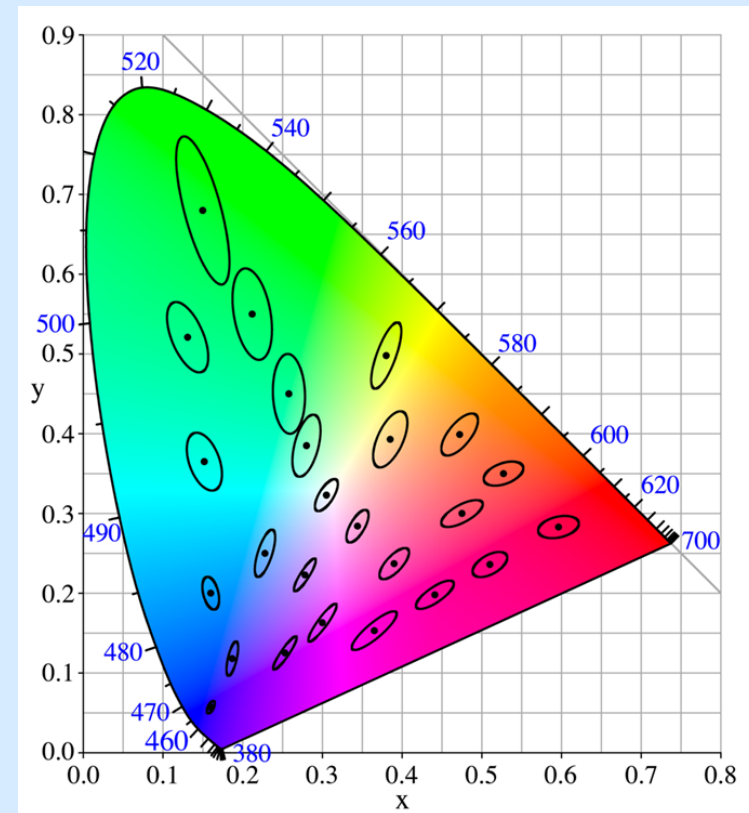
## 5. Measuring uncertainty

**Which color difference  $\Delta x$ ,  $\Delta y$  can be distinguished?**

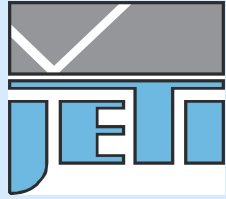
- McAdam Ellipses



McAdam-Ellipses (3-fold magnified)



McAdam-Ellipses (10-fold magnified)

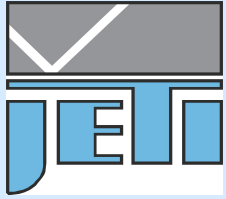


## 5. Measuring uncertainty

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### **Which color difference $\Delta x$ , $\Delta y$ can be distinguished?**

- dependent from location in color diagram (McAdam Ellipses) and of brightness (and of individual observer)
- average value for monitor (setting D 65, 80 cd/m<sup>2</sup>):  $\Delta E \sim 2 \dots 3$
- $\Delta E = \sqrt{(\Delta L^* + \Delta a^* + \Delta b^*)}$
- roughly determined value for  $\Delta x$ ,  $\Delta y$ :  $\pm 0.004 \dots 0.006$



## 6. Measurement examples

### JETI specbos series



specbos 1201 focus



specbos 1201 flash

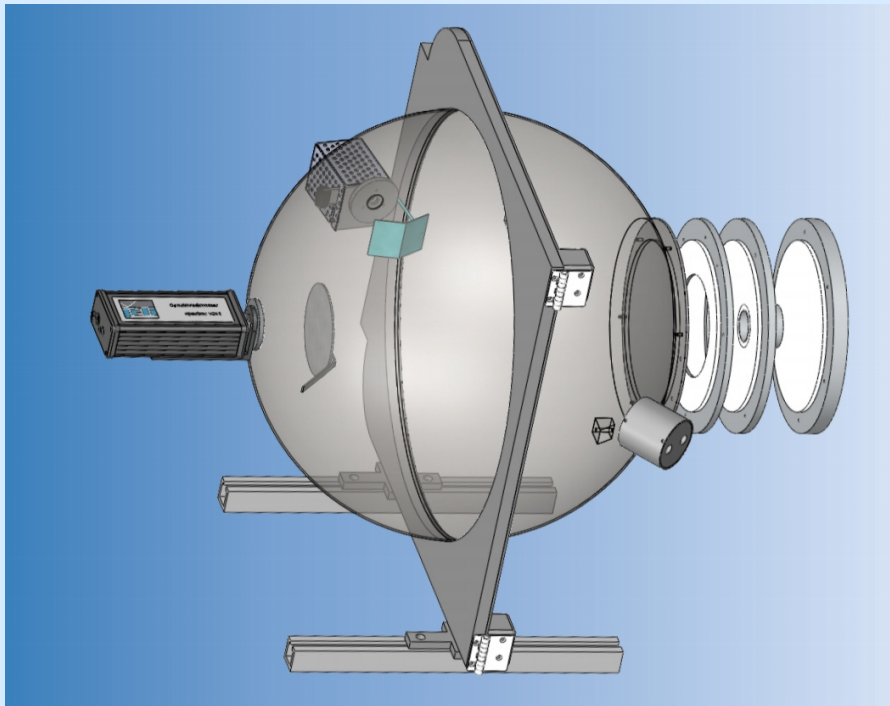


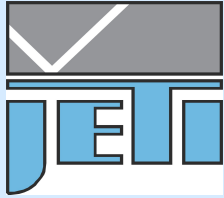
specbos 1301/ 1311 –  
Luminous flux



specbos 1401 – CIE 127 averaged intensity

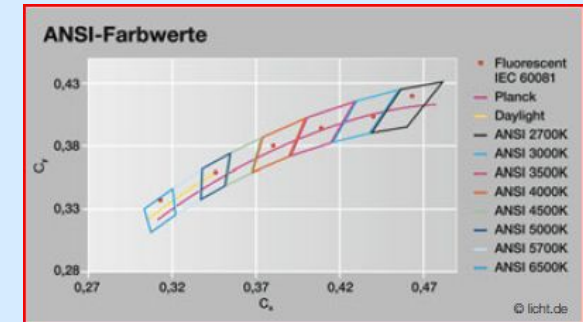
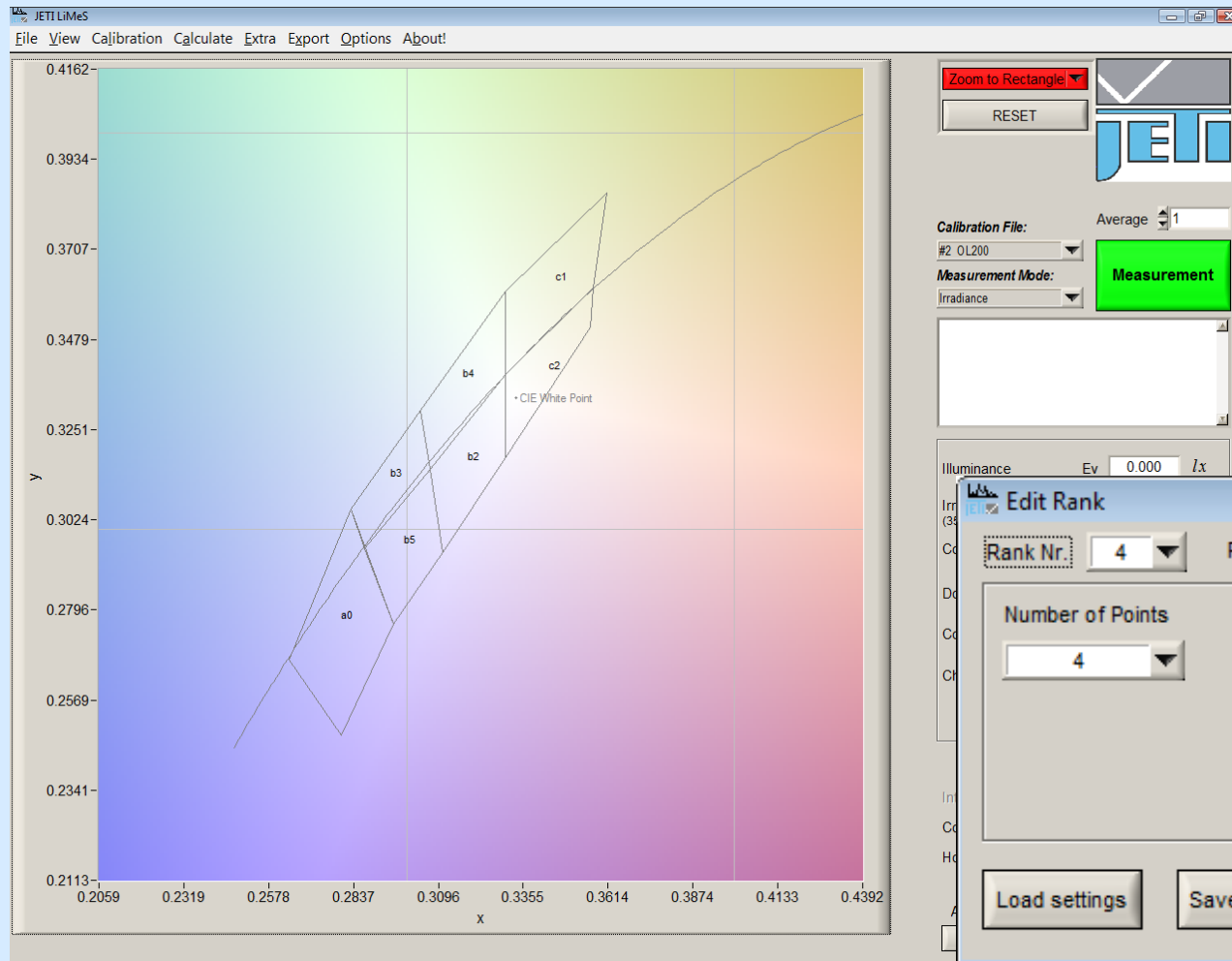
### Example: Flux measurement of LED illuminaires



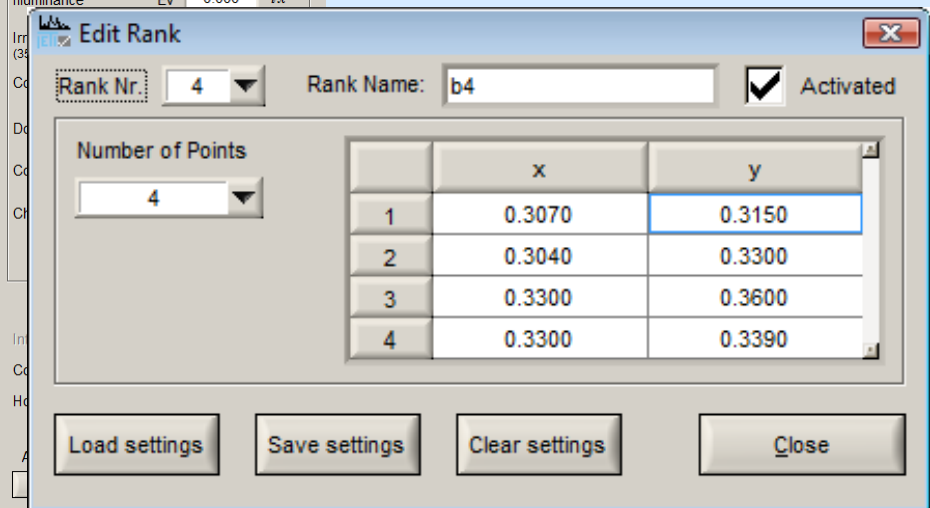


## 6. Measurement examples

### Classification (Definition of Ranks)

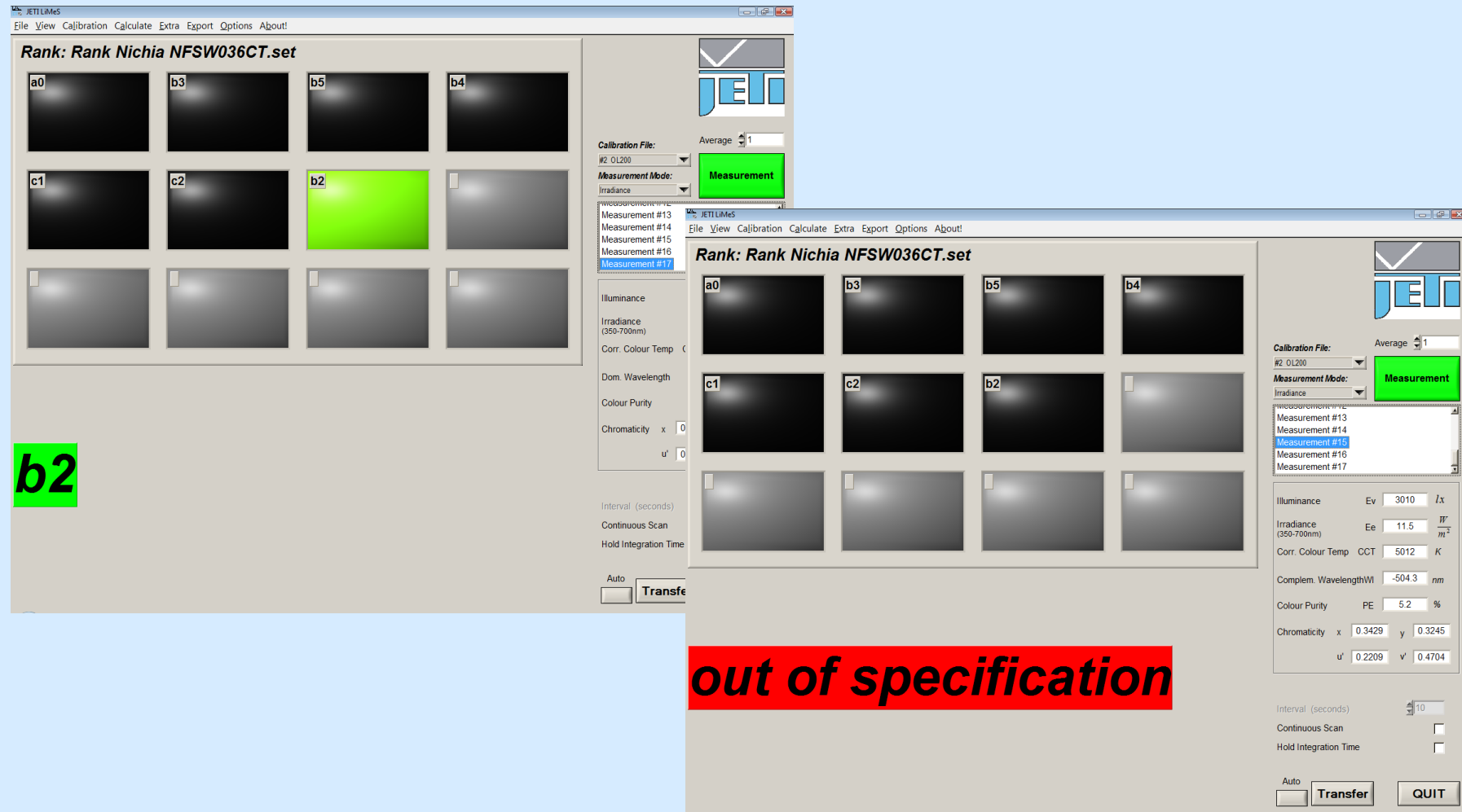


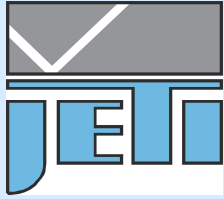
ANSI C78.377-2008



## 6. Measurement examples

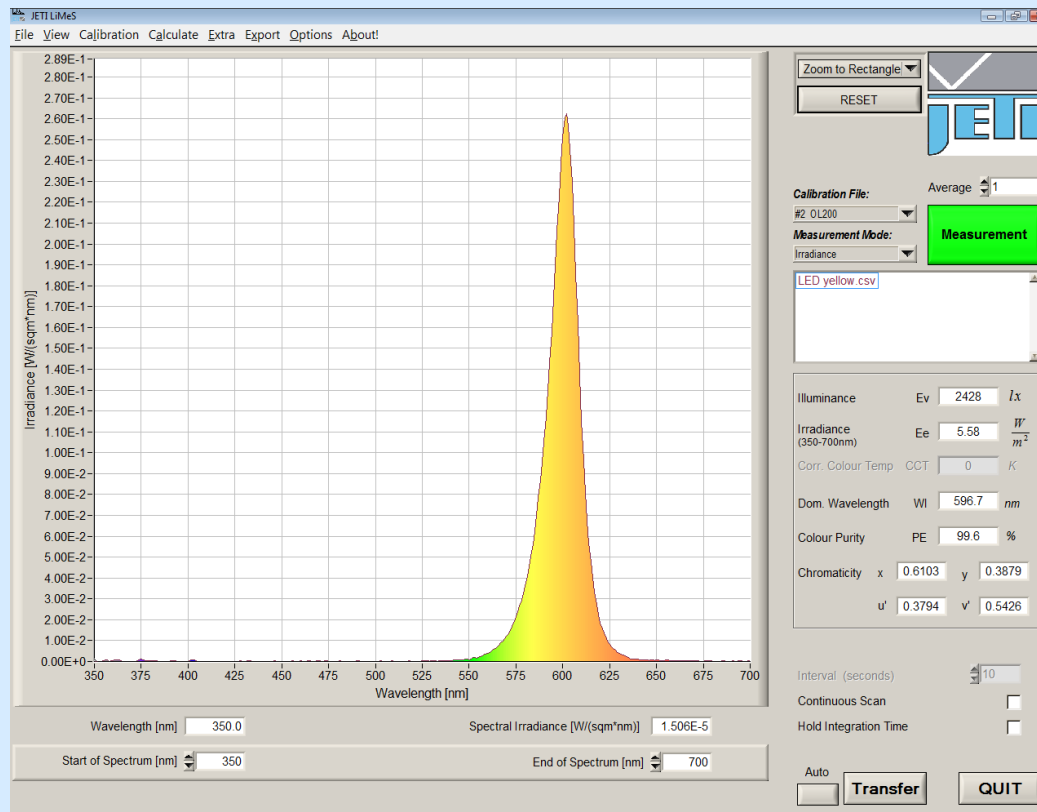
## Classification (Results)





## 6. Measurement examples

### LED Values



LED Measurement dialog box showing calculated values for a yellow LED:

File Name: LED yellow.csv

Illuminance Ev 2.428E+3 lx

Chromaticity x 0.6103 y 0.3879

Dom. Wavelength [nm] 596.7 Colour Purity [%] 99.6

Peak Wavelength [nm] 602 FWHM [nm] 17.2 Threshold [%] 0.0

Centroid Wavelength [nm] 599.0 Threshold [%] 0.0

Close



### Light measuring of road lighting

Replacement of Discharge lamps by LED technology

Typical measuring tasks:

Horizontal illuminance ground	max. 200 mm above
Luminance of road surface road	angle 89° to normal of

Instruments: Luminance camera, e.g. LMK color of Technoteam

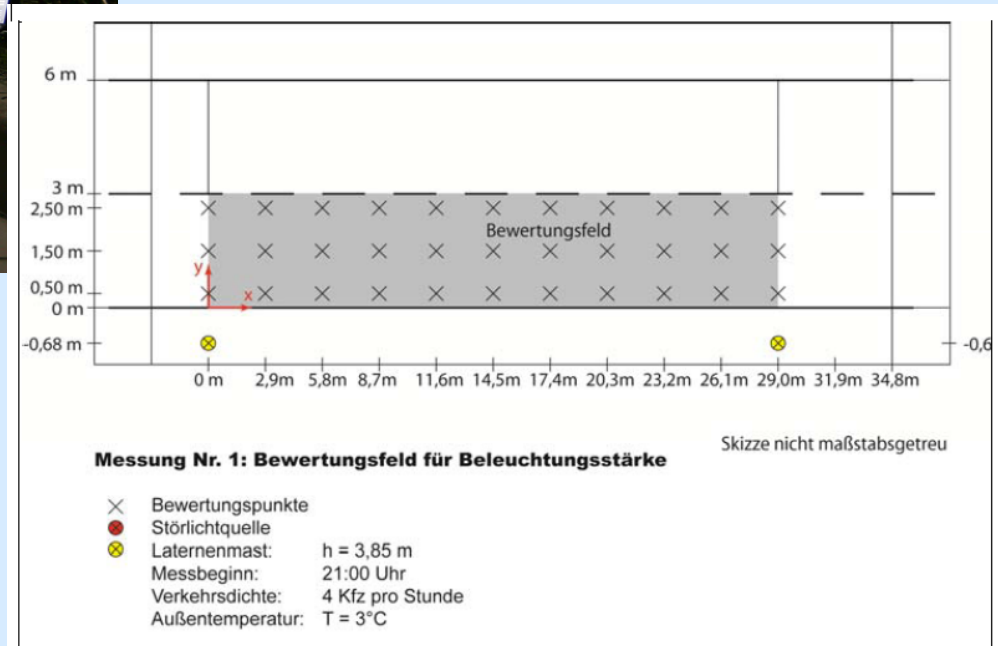
Spot meter, e.g. specbos 1211 of JETI



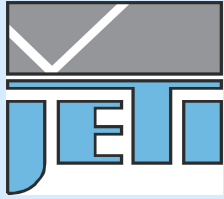
+



### Light measuring of road lighting

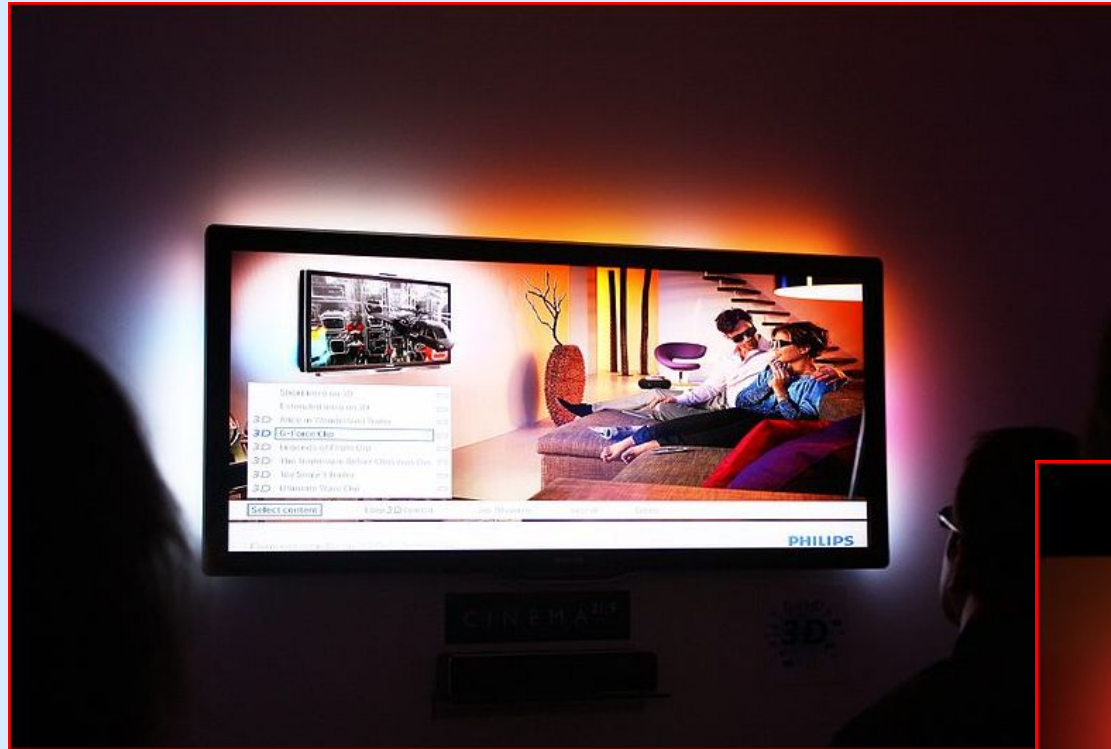


-> specbos 1211 BT



## 6. Measurement examples

### Philips Ambilight

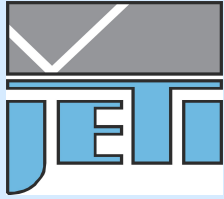


Content depending LED  
backward illumination

More relaxed TV  
consumption

Task: Adjustment of LED driver settings  
during production





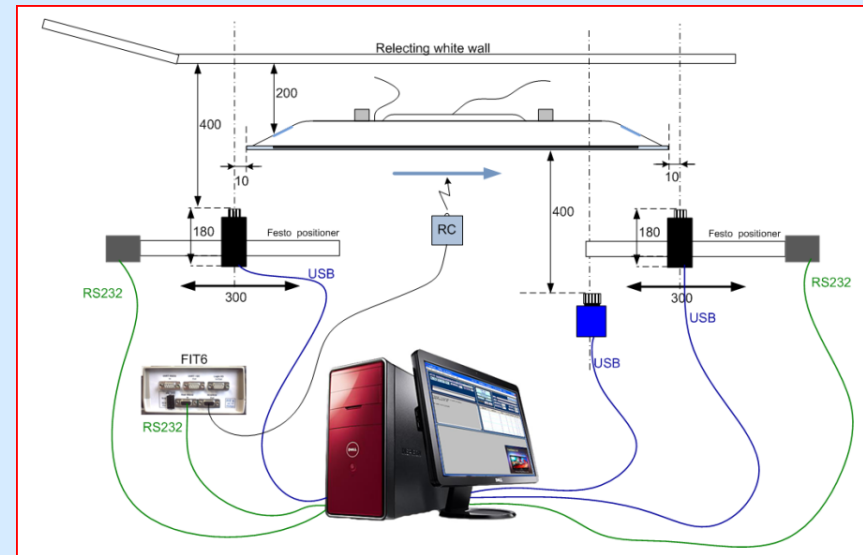
## 6. Measurement examples

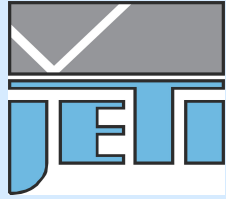
# Measurement of Philips Ambilight

- xyY measurement of primaries
- Matrix calculation for LED driver
- Check of primaries and white spectrum

## Specification:

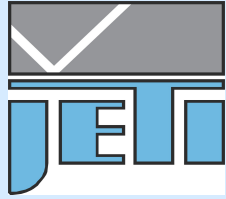
- max. 0.5 s per measurement
- moveable -> small dimensions
- continuous operation in production -> robust
- no electromagnetic interference (special EMC test)
- 100% reliable interface (first test with USB, later RS 232 version developed)





### Conclusions

- Spectral measurements are preferred for spot measurements
- Photometric and Tristimulus measurements are used for space resolved measurements
- Goniometric measurements are done photometrically, more and more need for spectral measurements
- Photometers and Tristimulus meters can be profiled by a spectroradiometer
- Large number of color measuring instruments for light sources on the market (approx. 40 ... 50 spot meters)
- Special care is necessary to measure with uncertainty  $u(Y) < 5 \%$  and  $u(x,y) < 0.003$



## 7. Conclusions

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Thank you for your interest.

Contact: [steffen.goerlich@jeti.com](mailto:steffen.goerlich@jeti.com)